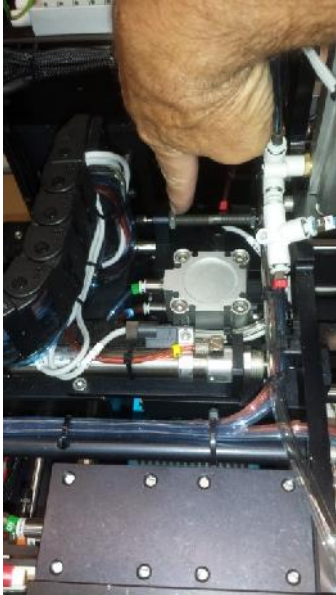


**KAPS Adhesive Sealer L/R Foil adjustment Procedure**

1. After removal Of Outer cover (see procedure)
2. Identify the Left / Right axis of the foil pick up and placement movement. See picture:-



3. This L /R movement axis is fitted with two shock absorber end stops, these shock absorber end stops are adjustable with a threaded body and lock nut. See picture:-

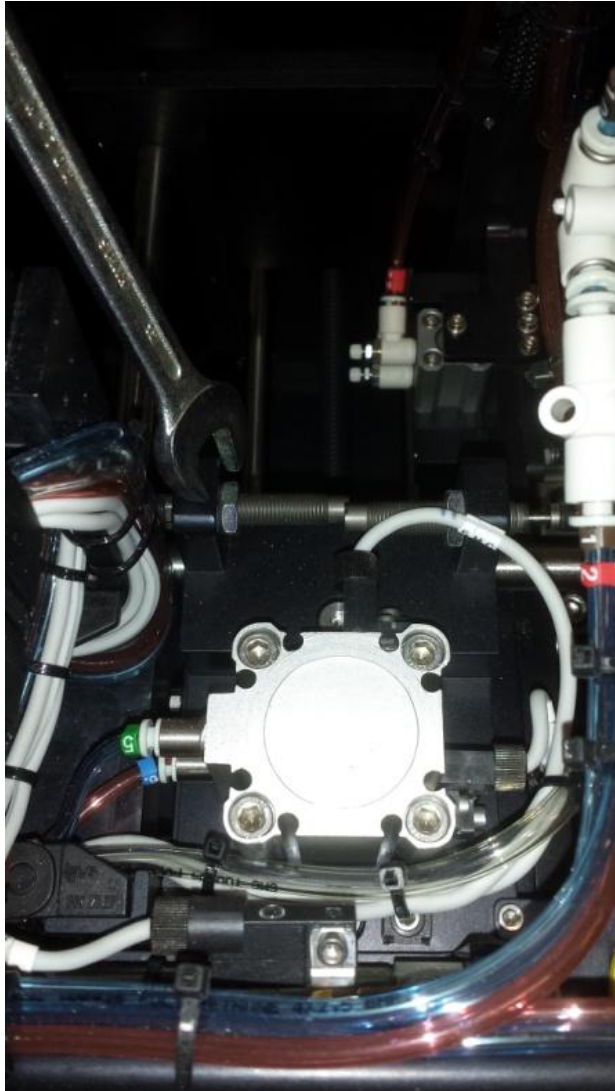


4. To adjust the Left Or Right position of where the foil is placed upon the plate to be sealed , the shock absorber end stops can be moved accordingly.

**KAPS Adhesive Sealer L/R Foil adjustment Procedure**

5. A 12mm Spanner will be required to loosen the lock nut of the shock absorber end stop.

See picture:-



6. Loosen the lock nut and rotate the complete threaded body of shock absorber end stop to adjust the position of foil placement. Thread pitch is 1mm, so 1 turn = 1mm movement.
7. Adjust Left side shock absorber end stop to effect foil placement upon plate to be sealed.
8. After adjustment , tighten lock nut,
9. Replace outer cover ensuring electrical connections are secure.
10. Test.